Thank you for selecting American-Standard...the benchmark of fine quality for over 140 years.

To ensure that your installation proceeds smoothly--please read these instructions carefully before you begin.

**RECOMMENDED TOOLS**

- Channel Locks
- Plumbers' Putty or Caulking
- Philips Screwdriver

**ROUGH-IN DIMENSIONS**

```
ADJUSTABLE SEE TABLE BELOW
```

```
TOE TAPPER DRAIN PLUG
```

```
ADJUSTABLE SEE TABLE BELOW
```

<table>
<thead>
<tr>
<th>MODEL #</th>
<th>OVERFLOW HEIGHT</th>
<th>DRAIN LENGTH</th>
</tr>
</thead>
<tbody>
<tr>
<td>1640.305.XXX</td>
<td>*MIN 17”</td>
<td>*MIN 6-1/2”</td>
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<tr>
<td></td>
<td>MAX 19-1/2”</td>
<td>MAX 9”</td>
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</tbody>
</table>

*NOTE: A smaller dimension can be accommodated by cutting pipe.*
1 INSTALL DRAIN PLUG AND ELL
(STANDARD AND OVER-THE-RIM DRAINS)

- Apply putty to underside of DRAIN PLUG (1) and drop into
  drain outlet.
- Slip RUBBER WASHER (2) on from below and thread
  DRAIN PLUG (1) into DRAIN ELL ASSEMBLY (3).

 NOTE: TUB IS SHOWN CUT AWAY
 FOR CLARITY OF INSTALLATION.

2 INSTALL OVERFLOW ASSEMBLY AND DRAIN TEE
(STANDARD DRAIN)

- Loosen SLIP JOINT NUT & SEAL (1) and install onto OVERFLOW TUBE (2). Install
  OVERFLOW TUBE ASSEMBLY (2) into the appropriate leg of the DRAIN TEE (3). Apply
  sealant to threads of TAILPIECE (6) and thread into DRAIN TEE (3). Install
  OVERFLOW GASKET (4) to OVERFLOW TUBE ASSEMBLY (2). (Adjust OVERFLOW
  GASKET (4) to couture of tub. FIG.1.

- Loosen SLIP JOINT NUT & SEAL (5) and install onto DRAIN ELL
  ASSEMBLY (6). Install DRAIN ELL ASSEMBLY (6) into the horizontal
  leg of the DRAIN TEE (3). FIG. 2.

3 SECURE OVERFLOW ASSEMBLY TO TUB
(STANDARD DRAIN)

- Align the holes in the RETAINING PLATE (1) with those in the GASKET (2)
  and OVERFLOW FLANGE (3). Install SCREWS (4), tighten snugly (do not over
  tighten). The overflow gasket (behind tub wall) will begin to seal as the RETAINING
  PLATE (1) becomes tighter. The overflow gasket can be rotated for
  desired fit.

- Align the ESCUTCHEON (5) with the RETAINING PLATE (1) and
  push onto RETAINING PLATE (1) until the ESCUTCHEON (5)
  snaps into place.

- When you are satisfied with the overall fit of the drain,
  go back and tighten all joints to make a water tight seal.
For above floor drain outlet, rotate DRAIN TEE ASSEMBLY (1) 90 degrees so TAILPIECE (2) faces out the back from tub as shown.

Note: Waste outlet can be installed either above the floor or below floor. Fig. 1.
DEEP SOAK® BATH DRAIN
BATH WASTE AND OVERFLOW
WITH TOE TAPPER DRAIN PLUG

PRODUCT NUMBER
1640.305.xxx

Replace the “YYY” with appropriate finish code

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<thead>
<tr>
<th>Finish Code</th>
<th>Description</th>
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<tbody>
<tr>
<td>002</td>
<td>CHROME</td>
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<td>011</td>
<td>ARCTIC</td>
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<tr>
<td>020</td>
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<td>LINEN</td>
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<td>099</td>
<td>POL. BRASS</td>
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<td>295</td>
<td>BRUSHED SATIN</td>
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754129-0070A
OVERFLOW HOLD RING REPAIR KIT

754068-0070A
OVERFLOW FITTING

754053-YYY0A
OVERFLOW CAP REPAIR KIT

753983-YYY0A
DRAIN PLUG

751977-0070A
DRAIN PLUG WASHER

753980-YYY0A
TOE TAPPER DRAIN

HOT LINE FOR HELP
For toll-free information and answers to your questions, call:
1 (800) 442-1902
Mon. - Fri. 8:00 a.m. to 8:00 p.m. EST
Saturday 10:00 a.m. to 4:00 p.m. EST
IN CANADA 1-800-387-0369
(TORONTO 1-905-306-1093)
Weekdays 8:00 a.m. to 7:00 p.m. EST
IN MEXICO 01-800-839-1200